

Release Agent MK-200

Description:

Release Agent MK-200 is a water-based, ready-to-use release agent, forming a coherent release film on the mould. Though this film is micro-thin, it is very resistant after cure, even to abrasive materials and temperature stable up to 300°C. The product contains a slip agent, resulting in remarkably smooth surfaces, drastically reducing the friction between the elastomer and the release agent. Nevertheless, the strong chemical bonding to most mould materials, providing multiple releases per application, is not impaired. Release Agent MK-200 does not transfer to the moulded parts, allowing further processing like varnishing or gluing without subsequent treatment. Build-up on the moulds caused by depositions of pigments, anti-aging agents, resin residues etc. is reduced considerably. A build-up caused by Release Agent MK-200 is unlikely if it is used as directed.

Application Fields:

Release Agent MK-200 is suited as a release agent for the processing of all rubber types except silicone-rubber.

Application:

To prevent from problems due to separation of the product, Release Agent MK-200 has to be mixed after seven (7) calendar days at the latest. The moulds have to thoroughly cleaned prior to start production. After the cleaning it is recommended to wash the moulds with a fast evaporating solvent to eliminate all grease or wax residues. As a priming coat 1-2 thin uniform layers of the Release Agent MK-200 are applied to the hot mould. The longer the drying time and the higher the temperature, the better is the durability and therefore the number of possible releases per application. After this pretreatment the processing can be started. To refresh the release film, it is sufficient to reapply a single, thin coat of Release Agent MK-200. Drying times have to be respected.

Technical Data:

Composition:	water based solution of synthetic resins, solvent free
Appearance:	cloudy liquid
Density [g/cm³]:	approx. 1
pH-value (20°C):	> 8

Packaging:

Can	10 kg
Drum	200 kg

Storage:

Release Agent MK-200 should be stored in tightly sealed containers and has to be protected from frost, heat and direct sunlight. If these rules are obeyed, the product can be stored for at least 12 months. The expiry date is stated beneath the production date on the labels of each container.

Information for regulations on safety and transportation are provided in the safety data sheet

Further information:

Product technical information and data is based on the best information available and does not constitute or imply a warranty or patent infringement of any kind. The user is responsible for testing product suitability prior to use in production.

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Viernheimer Str. 70-76
D-69469 Weinheim
Postfach 10 07 29
D-69447 Weinheim

Tel +49 (0)6201/99 83-0
Fax +49 (0)6201/99 83-66
info@muench-chemie.com
www.muench-chemie.com

Geschäftsführer: Wilhelm Münch
Amtsgericht Mannheim HRB 431102

USt.-IDNr. DE 144497299
Steuer-Nr. 47020/10016

Bankverbindungen Weinheim:

Deutsche Bank AG
BLZ 670 700 24
Kto. 586 896 300
Swift Code/BIC: DEUT DE DB 670
IBAN: DE84 6707 0024 0586 8963 00

Volksbank eG
BLZ 670 923 00
Kto. 1 078 801
Swift Code/BIC: GENO DE 61 WNM
IBAN: DE40 6709 2300 0001 0788 01